

Date: Wednesday, 5/31/2006 7:36:32 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPACER
 Job Number : 27290
 Estimate Number : 11378
 P.O. Number : N/A Part Number : D33961
 This Issue : 5/31/2006 S.O. No. : N/A Drawing Number : D3396 REV B
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : B
 Previous Run : 26771 Material : N/A
 Due Date : 6/16/2006 Qty: 40 Um: Each
 Written By : SEE COMMENT BELOW
 Checked & Approved By : 06-01-31
 Comment : Est A05.02.23 New issue KJ/JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

MDELRLNR0750

Delrin Round Bar 0.75"



Comment: Qty.: 0.0656 f(s)/Unit Total : 2.6250 f(s)
 Delrin Round Bar 0.75"
 Material: Ø0.750" Black Delrin Round Bar
 (M-DELRIN-R0.750)
 Identify for D3396-1
 Batch: M16923

J.G 06/06/04 42

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL
 Turn as per Folio FA514 and Dwg D3396
 Deburr

J.G 06/06/04 42

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.G 06/06/05 42

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

J.F. 06/06/05 42

5.0

PACKAGING 1

PACKAGING RESOURCE #1




Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 54433

06/06/05 42

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/06/05

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Wednesday, 5/31/2006 7:36:32 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 27290

Part Number: D33961

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

SP06/06/05 (42)

Job Completion



u 06-06-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
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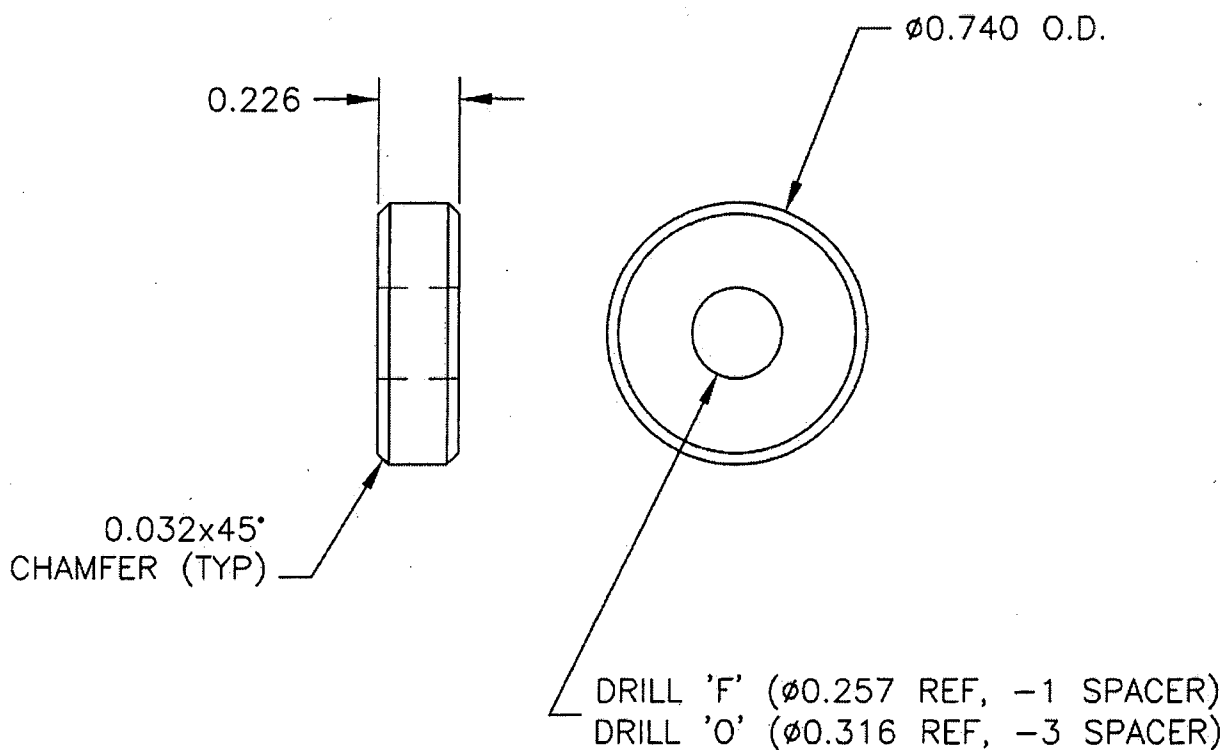
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART

DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3396	REV. B SHEET 1 OF 1
DATE	05.04.27		TITLE	SPACER	SCALE 2:1
A	05.03.10		NEW ISSUE		
B	05.04.27		ADD -3		

RELEASED
05-09-06 *[Signature]***D3396-1/-3 SPACER**

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27290

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